



Your perfect PVC-U partner

To: Jade Windows Ltd

Date: 30.11.16

## FOIL WRAPPED PVC-U PROFILE GUARANTEE

In consideration of the customer purchasing Foil Wrapped PVC-U profiles, (the profiles).

Spectus Window Systems guarantee for a period of 10 years, the performance of their foil wrapped profiles in accordance with the following descriptions, advice and qualifications.

1. **Colour Fastness and Weathering**

The foils are guaranteed for colour fastness and weathering to BSEN 513 and ISO 105:A02 in Mid to Northern Europe (latitude 45° to 60°).

2. **Adhesion**

The foil is guaranteed not to bubble, shrink or delaminate from the profile to which it is adhered on its exposure to normally predicted changes in climate and atmospheric conditions of temperature and moisture within Mid to Northern Europe (latitude 45° to 60°) and in normally expected conditions within the home. No guarantees are given on its performance to other atmospheres, ie containing solvents, abrasive particles, etc.

3. **Manufacturing**

Spectus Window Systems guarantee that within the stated period, the foiled profiles can be put through the normal PVC-U window/door making manufacturing process without any adverse effect to the foiled profiles, provided that reasonable care is taken not to scratch or damage the surface.

Handling, cutting, welding, cleaning, etc can all take place in the normal way, with the exception of corner treatment. The use of hot air guns as used for shrink wrapping is not recommended.

4. **Corner Treatment**

It is our advice that “raise-nib” corners are preferred with the sprue knifed off. Grooving may cause tearing depending on equipment used. Grooving would therefore be done at the customers’ own risk with no liability accepted by Spectus Window Systems.

Where goods are supplied foil wrapped on white base profile, the exposed corner groove or raise-nib can be painted out using paint pens, although no guarantees on the life or performance of this treatment are offered.

5. **Cleaners**

The foil wrapped profiles are guaranteed not to be affected adversely by the use of normal household cleaners, provided that manufacturers’ instructions are followed. Strong solutions of bleach and other chemicals should be avoided.



spectus *is*. look, appearance, aspect

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6. **Durability**

Excluding the aforementioned, no specific guarantees are offered on durability where this relates to tensile strength, tearing strength, impact resistance, abrasion, resistance performance under extremes of temperature, resistance to scratching or resistance to stains. A technical data sheet on these and other matters is available as an advisory aid on request. No responsibility can be assumed, however, for the accuracy of the information contained therein.

7. **Liability**

The sole and exclusive remedy with respect to a claim arising from these guarantees or with respect to any other claim relating to defects or any other conditions arising from the use of the aforementioned products supplied by Spectus Window Systems, howsoever caused, is limited to the repair or replacement of foil wrapped profiles at Spectus Window Systems' option. Spectus Window Systems does not make any other representations or guarantees and in no event shall Spectus Window Systems be liable for direct, indirect or consequential damages or loss.

- "Nothing in this guarantee shall exclude or restrict the liability of Spectus Window Systems for the death or personal injury from its negligence in so far as the same is prohibited by statute".
- "Nothing in this guarantee affects the statutory rights of consumers".
- This guarantee is only applicable when the resultant windows, doors and other fabricated products are installed in the UK, Channel Islands or Eire.

This guarantee only covers foil wrapped profiles manufactured by Spectus Window Systems.

This guarantee is personal to the customer and is not assignable by it.

On behalf of Spectus Window Systems.

*pp. C. Hutchinson*

**Martin Althorpe**  
Technical Director



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